

Ship July 8

Work Order ID 121888

\*121888\*

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Thursday, July 03, 2014 11:28:11 AM

Item ID: D066-1003-011L02

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Cabin Floor Protector Installation - Black (Light Duty)

Start Date: 7/04/14 Start Qty: 6.00 \*6\*

Cust Item ID:

Required Date: 7/07/14 Req'd Qty: 6.00 \*6\*

Customer:

Reference:

Approvals: Process Plan: 14-7-3 Date: 14-7-3

Tooling:

Date:

Run Start \*NR1\*

QC:                      Date:                      SPC (Y/N):                     

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D066-1003	A								

100

0.00

\*100\*

DOCUMENT CONTROL

DAS  
06  
9-89

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D066-1003-011L02 CHG001

JUL 09 2014

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

DAS  
33  
9-89

14-07-04

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

AS  
06  
9-89

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DAS  
06  
9-89

JUL 09 2014

14-7-9

PK

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**\*121888\***

**\*D066-1003-0111 02\***

**Start Date:** 7/04/14**Required Date:** 7/07/14**Start Qty: 6.00**

**Required Qty: 6.00**

IPP Rev. B

[illegible]

# Picklist Print

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Work Order ID: 121888

**\*121888\***

Parent Item: D066-1003-011L02

**\*D066-1003-011L02\***

Parent Item Name: Cabin Floor Protector Installation - Black (Light Duty)

Start Date: 7/04/14

Required Date: 7/07/14

Start Qty: 6.00

Required Qty: 6.00

AN525-10R8

Purchased

No

Each

191.0000

36

**\*AN525-10R8\***

Screw

DAS  
36  
9-89

Location

Loc Qty

Loc Code

ST329

191

121165

66

m129163

125

121165

MS20426AD3-4

Purchased

No

Each

6,092.000

72

**\*MS20426AD3-4\***

RIVET

DAS  
36  
9-89

Location

Loc Qty

Loc Code

ST315

6092

125578

3370

m127432

2722

125578

DAS  
33  
9-89

DAS  
31  
9-89

DAS  
33  
9-89

14-07-04

DAS  
31  
9-89

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Shop Packet Print

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## REFERENCE

## 4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the D066-1003-XXX kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D066-1003-011L02 Cabin Floor Protector (Black Lexan Sheet)	6.7 lb 3.0 kg	0.10 in 0.00 m	0.67 in-lb 0.00 m-kg	43.72 in 1.11m	293 in-lb 3.33 m-kg
D066-1003-011L08 Cabin Floor Protector (Clear Lexan Sheet)	6.7 lb 3.0 kg	0.10 in 0.00 m	0.67 in-lb 0.00 m-kg	43.72 in 1.11m	293 in-lb 3.33 m-kg
D066-1003-013 Baggage Compartment Protectors	16.5 lb 7.5 kg	3.29 in 0.08 m	54 in-lb 0.60 m-kg	104.35 in 2.65 m	1721 in-lb 19.88 m-kg

## 5.0 PARTS LIST

Qty -011 L02	Qty -011 L08	Qty -013	Part Number	Description
X			D066-1003-011L02	CABIN FLOOR PROTECTORS (BLACK)
	X		D066-1003-011L08	CABIN FLOOR PROTECTORS (CLEAR)
		X	D066-1003-013	BAGGAGE COMPARTMENT PROTECTORS
1			D4941-1L02	FLOOR PROTECTOR, FWD LH
	1		D4941-1L08	FLOOR PROTECTOR, FWD LH
1			D4941-2 L02	FLOOR PROTECTOR, FWD RH
	1		D4941-2 L08	FLOOR PROTECTOR, FWD RH
1			D4941-3 L02	FLOOR PROTECTOR, AFT LH
	1		D4941-3 L08	FLOOR PROTECTOR, AFT LH
1			D4941-4 L02	FLOOR PROTECTOR, AFT RH
	1		D4941-4 L08	FLOOR PROTECTOR, AFT RH
		1	D4942-1	FLOOR PROTECTOR
		1	D4942-3	FORWARD WALL PROTECTOR
		1	D4942-7	LH WALL PROTECTOR
		1	D4942-9	DOOR PROTECTOR
		2	D4967-1	BRACKET
6	6		D3580-3	JOGGLE BRACKET
		3	D3580-5	JOGGLE BRACKET
		1	D5119-1	PLACARD
		1	D5120-1	PLACARD
6	6		AN525-10R8	SCREW
		10	AN525-10R9	SCREW
		8	CS62-1032-8CR	STUD, CLICK BOND
		3	AN970C3S	WASHER
		8	MS21042-3	NUT, SELF LOCKING
		5	CB 200	3.5G ACRYLIC ADHESIVE
6	6	10	MS21059L3	NUTPLATE
12	12	20	MS20426AD3-4	RIVET